

Medical analysis process components

Overview

In recent years, medicine has greatly advanced and medical engineering has become a great priority. These advances have increased the need for highly functional, performing and accurate biomedical inspections and devices in clinical medicine.

To answer these advanced needs for medical analysis process components, CKD has set the following six target items for medical technology, and has prepared special specification control valves to match these targets. Select the component that matches your needs.

Features

Compact and lightweight

The components have been downsized and lightened to handle changes from centralized medicine to portable medicine.

Low noise

In consideration of hospital environments, the valves function with an extremely quiet drive.

Minimal residue

The fluid accumulation and fluid residue have been minimized to allow for the fluid accuracy and safety in various inspections.

Maintenance-free

The life of the parts has been increased, and a maintenance-free design has been incorporated to improve the reliability of the devices.

High sealing performance

High corrosion resistant materials and a high sealing structure have been incorporated to ensure the purity of inspection fluids.


Wide variation

A variety of models are available to match a diverse range of reagents and inspection fluids.

■ For water, pure water, chemical liquids
(fluids that do not corrode materials at wetted parts)



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▲ Always read the precautions in the Introduction and page 768 before starting use.

HNB/G

USB/G

FAB/G

FGB/G

FVB

FWB/G

FHB

FLB

AB

AG

AP/
AD

APK/
ADK

For
dry air

Explosion
proof

HVB/
HVL

SAB/
SVB

NP/NAP/
NVP

CHB/G

MXB/G

Other G.P.
systems

PD/FAD/
PJ

CVB/
CVSE

CPE/
CPD

Medical
analysis

Custom
order

Medical analysis process components

			Model	No. of port	Material		Fluid					
					Sealant	Body	Pure water	Physiological brine	Reagent	Waste liquid	Cleaning liquid	
Solenoid valve	Metal free for chemical liquid	Diaphragm type	MR10	2, 3	FKM	PEEK	●	●	●	●	●	
			MAB1	2	PTFE	PTFE	●	●	●	●	●	
			MAG1	3	PTFE	PTFE	●	●	●	●	●	
			MYB1	2	FKM	PPS	●	●	●	●	●	
			MYG1	3	FKM	PPS	●	●	●	●	●	
			MYB2	2	FKM	PPS	●	●	●	●	●	
			MYG2	3	FKM	PPS	●	●	●	●	●	
			MYB3	2	FKM	PPS	●	●	●	●	●	
			MYG3	3	FKM	PPS	●	●	●	●	●	
			MEB2	2	PTFE FKM	PPS	●	●	●	●	●	
			MEG2	3	PTFE FKM	PPS	●	●	●	●	●	
			MJB3	2	Silicon rubber	PSU	●	●	●	●	●	
			EMB21	2	PTFE	SUS316 PTFE	●					
			EMB41/51	2	PTFE	PTFE	●	●	●	●	●	
			M	2	PTFE FKM	PTFE PVC	●			●		
		Lever type	HMTB1	2	NBR FKM	PPS	●	●	●		●	
			HMTG1	3	EPDM		●	●	●		●	
	High corrosion resistant	Poppet type	USB2/3	2	NBR FKM	PPS	●					
			USG2/3	3	NBR FKM	PPS	●					
			UMB1	2	FKM	SUS304 or equiv.	●					
			UMG1	3	FKM	SUS304 or equiv.	●					
			HB	2	NBR (FKM) (PTFE)	SUS316	●					
Pinch valve type	Metal free type		HYN	2, 3	-	-	●	●	●	●	●	

Note: Check the compatibility between working fluid and body/sealant materials when selecting.

Orifice (ø/mm)																	Page	
	0.5	0.9	1	1.5	1.6	2	2.3	3	3.2	4	5	6	7	8	10	12		15
			●															772
					● 1.6 or equiv.													776
					● 1.6 or equiv.													776
						● 2.0 or equiv.												779
						● 2.0 or equiv.												779
								● 3.0 or equiv.										782
								● 3.0 or equiv.										782
											● 5.0 or equiv.							785
											● 5.0 or equiv.							785
								● 3.0 or equiv.										788
								● 3.0 or equiv.										788
								●										791
								●										793
												●		●	●	●	●	795
						●				●		●		●	●	●		798
					●													802
					●													802
			●	●	●		●											16
			●	●	●													16
		●																805
		●																805
			●	●	●		●	●	●	●			●					807
	● Tube ID		● Tube ID					● Tube ID				● Tube ID						811

HNB/G
USB/G
FAB/G
FGB/G
FVB
FWB/G
FHB
FLB
AB
AG
AP/ AD
APK/ ADK
For dry air
Explosion proof
HVB/ HVL
SAB/ SVB
NP/NAP/ NVP
CHB/G
MXB/G
Other G.P. systems
PD/FAD/ PJ
CVE/ CVSE
CPE/ CPD
Medical analysis
Custom order
Medical analysis process components



Safety precautions

Always read this section before starting use.

Medical analysis process components

Design & Selection

WARNING

1 Working environment

When using in a place where water splashes on the valve, take appropriate measures to protect it.

CAUTION

- (1) Working fluids must not adhere to the product body.
- (2) Carefully select the solenoid valve taking the chemical liquid characteristics into consideration. (Presence of crystal deposits when chemical liquids dry, effect to solenoid valve component materials if chemical liquids evaporate, etc.)
- (3) When using these components for a chemical liquid having a low boiling point, such as hexane, the chemical liquid in the solenoid valve could evaporate due to heating of the coils, and cause bubbles, etc. in the solenoid valve and pipe. Use an AMD type air operated valve for chemical liquid if formation of bubbles, etc. poses a problem.
- (4) When using the solenoid valve with a negative pressure, such as for dispensing control, air may be sucked into the solenoid valve depending on the type of chemical liquid, type of connection joint, and type of tube, etc. Check the state carefully before starting use.

Installation, Piping & Wiring

CAUTION

1 Tighten the piping with the following torques.

Note that if the solenoid valve body is made of resin, a resin joint must be used. The port could be damaged if a metal joint is used.

<<Stainless steel body solenoid valve>> <<Polyvinyl chloride body solenoid valve>>

Nominal pipe diameter	Tightening torque [N·m]
M5	2.1 to 3
Rc1/8	18 to 20
Rc1/4	23 to 25
Rc3/8	31 to 33

Nominal pipe diameter	Tightening torque [N·m]
R3/8	1.5 to 2.0
R1/2	2.0 to 2.5
R3/4	2.5 to 3.0

<<Fluorine resin body solenoid valve>> <<PPS/PEEK body solenoid valve>>

Nominal pipe diameter	Tightening torque [N·m]
M6	0.05 to 0.08
Rc1/4	0.7 to 1.0
Rc3/8, R3/8	1.0 to 1.5
Rc1/2, R1/2	1.5 to 2.0
R3/4	2.0 to 2.5

Nominal pipe diameter	Tightening torque [N·m]
M5, M6	0.10 to 0.15
Rc1/8	0.5 to 0.8
Rc1/4	1.0 to 1.5
Rc3/8	1.0 to 1.5

<<Precautions for each model>>

Safety Precautions for MR10

CAUTION

- (1) Before starting use, check the compatibility between the materials of the product and working fluid.
- (2) Do not use for hydrochloric acid, hydrofluoric acid, nitric acid or sodium hypochlorite (soda).
- (3) Foreign matter etc. inside the piping may cause malfunction and valve seat leakage. Make sure to flush the piping.
- (4) When standing the secondary piping, do not make it higher than 2 m. Use tubing or piping with the same or larger bore size as the orifice to fix the pipe.
- (5) Do not disassemble the product.
The required performance may not be satisfied even if a disassembled product is reassembled.

Safety Precautions for MAB1/MAG1

CAUTION

- (1) Foreign matter in the piping and the environment during piping work could damage the valve seat or diaphragm seal, and lead to leaks. Always flush the piping before installing the valve.
- (2) When using strong acids, such as hydrochloric acid, hydrofluoric acid or nitric acid, or sodium hypochlorite (soda), use an AMD type air operated valve for chemical liquid.
- (3) Consult with CKD if the secondary piping is laid at a high level or extremely restricted.
- (4) Do not disassemble the product.
The required performance may not be satisfied even if a disassembled product is reassembled.

Safety Precautions for MYB³/MYG³/MEB2/MEG2

CAUTION

- (1) Before starting use, check the compatibility between the materials of the product and working fluid.
Working fluids must not adhere to the product body.
- (2) Foreign matter in the piping and the environment during piping work could damage the valve seat or diaphragm seal, and lead to leaks.
Always flush the piping before installing the valve.
- (3) Do not use metal joints because they could damage the port. Use a PP or fluorine resin joint.
Tighten the joint with the recommended tightening torque shown in the table.

HNB/G
USB/G
FAB/G
FGB/G
FVB
FWB/G
FHB
FLB
AB
AG
AP/ AD
APK/ ADK
For dry air
Explosion proof
HVB/ HVL
SAB/ SVB
NP/NAP/ NVP
CHB/G
MXB/G
Other G.P. systems
PD/FAD/ PJ
CVE/ CVSE
CPE/ CPD
Medical analysis
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- (4) When using strong acids, such as hydrochloric acid, hydrofluoric acid or nitric acid, or sodium hypochlorite (soda), use an AMD type air operated valve for chemical liquid.
- (5) Current leakage from the control circuit must be less than that specified for each voltage.
- (6) Consult with CKD if the secondary piping is laid at a high level (2 m or higher) or extremely restricted.
- (7) Do not disassemble the product.
The required performance may not be satisfied even if a disassembled product is reassembled.

Safety Precautions for MJB3

CAUTION

- (1) Before starting use, check the compatibility between the materials of the product and working fluid.
Working fluids must not adhere to the product body.
- (2) Foreign matter etc. inside the piping may cause malfunction and valve seat leakage. Always flush the piping before installing the valve.
- (3) Do not use for hydrochloric acid, hydrofluoric acid or nitric acid. Before using a permeable fluid, contact CKD. The fluid could permeate the diaphragm.
- (4) Consult with CKD if the secondary piping is laid at a high level (2 m or higher) or extremely restricted.
- (5) Do not apply excessive force on the joint when connecting or disconnecting the tube.
- (6) Do not disassemble the product.
The required performance may not be satisfied even if a disassembled product is reassembled.

Safety Precautions for MB21

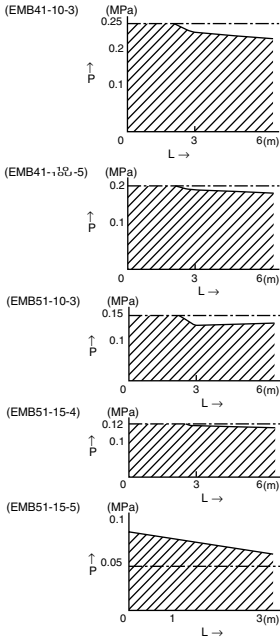
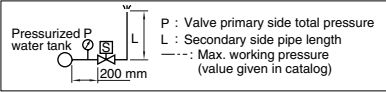
CAUTION

- (1) Foreign matter in the piping and the environment during piping work could damage the valve seat or diaphragm seal, and lead to leaks.
Always flush the piping before installing the valve.
- (2) Consult with CKD if the secondary piping is laid at a high level.
- (3) When using strong acids, such as hydrochloric acid, hydrofluoric acid or nitric acid, or sodium hypochlorite (soda), use an AMD type air operated valve for chemical liquid.
- (4) Do not disassemble the product.
The required performance may not be satisfied even if a disassembled product is reassembled.

Safety Precautions for EMB41/EMB51

CAUTION

- (1) Foreign matter in the piping and the environment during piping work could damage the valve seat or diaphragm seal, and lead to leaks. Always flush the piping before installing the valve.
- (2) Use VCTF-0.75 (2-conductor: outer diameter 6.6) vinyl code for equipment (JISC3306) for the led out wires.
- (3) Use the PFA-10-8 for the EMB41-10U tube.
- (4) Consult with CKD if the secondary piping is laid at a high level.
- (5) When using strong acids, such as hydrochloric acid, hydrofluoric acid or nitric acid, or sodium hypochlorite (soda), use an AMD type air operated valve for chemical liquid.
- (6) The working pressure changes particularly according to the OUT side piping conditions, so refer to the characteristics in the following graph before using (note that these characteristics are for water).





Safety precautions

Always read this section before starting use.

Medical analysis process components

<<Precautions for each model>>

Safety Precautions for M

CAUTION

- (1) Oil is sealed inside, so do not disassemble the product.
- (2) This product is not oil free.
- (3) If the diaphragm is damaged during use, oil will flow into the fluid. Consider this when making a selection.
- (4) When using strong acids, such as hydrochloric acid, hydrofluoric acid or nitric acid, or sodium hypochlorite (soda), use an AMD type air operated valve for chemical liquid.

Safety Precautions for HMTB/HMTG

CAUTION

- (1) Use a direct current power supply excluding rectified direct current.
- (2) Do not apply excessive force on the joint when connecting or disconnecting the tube.
- (3) Do not disassemble the product.
The required performance may not be satisfied even if a disassembled product is reassembled.
- (4) When using strong acids, such as hydrochloric acid, hydrofluoric acid or nitric acid, or sodium hypochlorite (soda), use an AMD type air operated valve for chemical liquid.

Safety Precautions for UMB/UMG

CAUTION

- (1) Do not disassemble the product.
The required performance may not be satisfied even if a disassembled product is reassembled.
- (2) Do not apply a torque exceeding 0.3 N·m on the mounting bolt (M3).
- (3) Protect the product against contact with water.
Water could cause insulation or operation faults.
- (4) When using strong acids, such as hydrochloric acid, hydrofluoric acid or nitric acid, or sodium hypochlorite (soda), use an AMD type air operated valve for chemical liquid.

Safety Precautions for HB

CAUTION

- (1) Foreign matter etc. inside the piping may cause malfunction and valve seat leakage. Always flush the piping before installing the valve.
- (2) Do not disassemble the product.
The required performance may not be satisfied even if a disassembled product is reassembled.
- (3) When using strong acids, such as hydrochloric acid, hydrofluoric acid or nitric acid, or sodium hypochlorite (soda), use an AMD type air operated valve for chemical liquid.

Safety Precautions for HYN

CAUTION

- (1) The power supply voltage must be 24 VDC (average) with a ripple of 4.8 VP-P or less.
(When using an average of 12 VDC, the ripple must be 2.4 VP-P or less.)
- (2) When using a DC-specification product with a full wave rectified AC power supply, the power must be smoothed to attain the forementioned ripple voltage range. Consult with CKD for more information.
- (3) Tighten the HYN-2/3 screw with a torque of 0.2 to 0.4 N·m, and the HYN-5/8 screw with a torque of 0.5 to 0.7 N·m.
(When the screw engagement length is 5 mm)
- (4) Securely insert the tube to the designated position.
- (5) The performance may not be satisfied if a tube other than the recommended ones is used.
- (6) Depending on the working fluid, the silicon tube may not be resistant to chemical liquids, or chemical liquids may adhere. Check this before use.
- (7) The DC specification product has polarity.
(Red = ⊕)
- (8) Do not disassemble the product.
The required performance may not be satisfied even if a disassembled product is reassembled.
- (9) Do not apply water on the coils.



Compact metal free lever type 2, 3 port solenoid valve for medical equipment



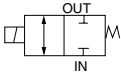
HMTB1/HMTG1 Series

- NC (normally closed) type, universal type
- Working fluid: water, pure water, chemical liquids
- Port size: $\phi 2$ barbed joint

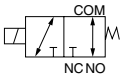


JIS symbol

- HMTB1 (2 port)
: NC (normally closed) type



- HMTG1 (3 port)
: universal type



Specifications

Item	HMTB1		HMTG1	
Working fluid	Water, pure water, chemical liquids (fluids that do not corrode materials at wetted parts)			
Working pressure range MPa	IN → OUT: -0.05 to 0.3 OUT → IN: -0.05 to 0.15		COM → NC or NO: -0.05 to 0.3 NC or NO → COM: -0.05 to 0.15	
Fluid temperature °C	5 to 40			
Ambient temperature °C	0 to 55			
Port size	ø2 barbed joint			
Orifice mm	1.6			
Cv flow factor	0.05			
Mounting attitude	Vertical position with coil facing upward			
Weight kg	0.21			
Frequency cycle/min.	60 or less			
Operation sound dB	50			
Electric specifications				
Rating	Continuous or ON and OFF times of 0.5 sec or longer			
Voltage	12 VDC, 24 VDC			
Voltage fluctuation range	-10 to +10% of rated voltage			
Temperature rise K	30			
Power consumption	Suction (0.2 sec)	9.6		
	Holding	2.4		
Leakage current mA	5 or less			
Heat proof class	E			

*1: Read the safety precautions for HMTB/HMTG (page 770).

*2: Before starting use, check the compatibility between the materials of the product and working fluid.
Working fluids must not adhere to the product body.

*3: Foreign matter etc. inside the piping may cause malfunction and valve seat leakage. Always flush the piping before installing the valve.

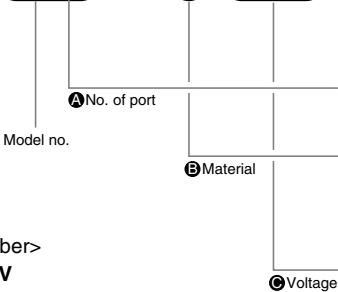
*4: Do not use for hydrochloric acid, hydrofluoric acid, nitric acid or sodium hypochlorite (soda).

*5: Do not apply excessive force on the joint when connecting or disconnecting the tube.

*6: Do not disassemble the product.

How to order

HMTB1-2TN-PN-DC12V



Symbol	Descriptions	
A	No. of port	
B	2 port valve	
G	3 port valve	
B	Material	
	Body	Sealant
PN	PPS	NBR
PF	PPS	FKM
PE	PPS	EPDM
C	Voltage	
DC12V	12 VDC	
DC24V	24 VDC	

<Example of model number>

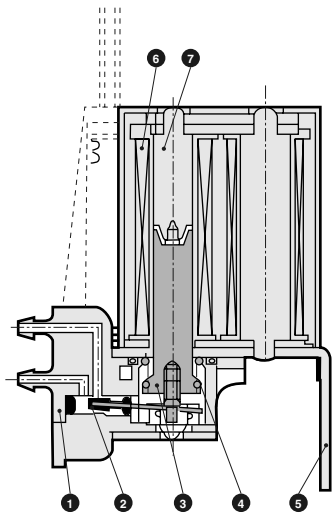
HMTB1-2TN-PF-DC24V

Model no.: HMTB1

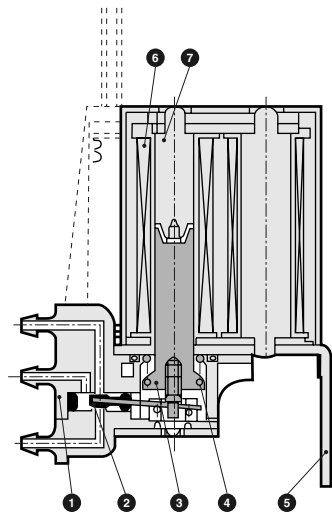
- A** No. of port : 2 port valve
- B** Material : Body - PPS, sealant - FKM
- C** Voltage : 24 VDC

Internal structure and parts list

● HMTB1 (2 port)



● HMTG1 (3 port)



HNB/G

USB/G

FAB/G

FGB/G

FVB

FWB/G

FHB

FLB

AB

AG

AP/
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APK/
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For
dry air

Explosion
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HVB/
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Medical analysis process components

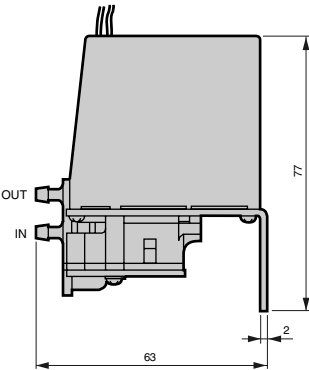
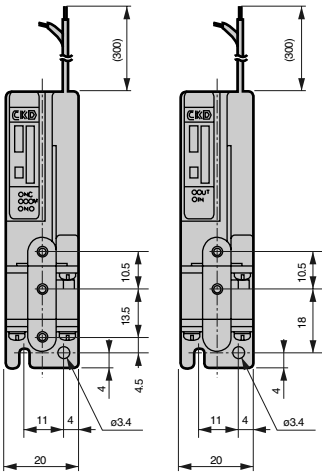
Compact metal free lever type 2, 3 port solenoid valve for medical equipment

No.	Parts name	Material	No.	Parts name	Material
1	Body	PPS	5	Frame	SUS430
2	Valve seat packing seal	NBR, FKM, EPDM	6	Coil assembly	-
3	Plunger assembly	SUS430, SUS304	7	Core assembly	SUM22, SPC
4	Spring	SUS304			

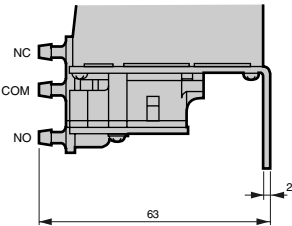
HMTB1/HMTG1 Series

Dimensions  (Page 813)

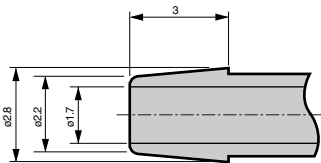
- HMTG1 (3 port)
- HMTB1 (2 port)



- HMTG1 Series (3 port)



Barbed joint dimensions



Note: Do not apply extreme lateral load to the barbed joint.
Allowable lateral load: 0.2 N-m or less

Medical analysis process components

Electronic Catalog file list

Medical analysis process components

Compact metal free 2, 3 port solenoid valve for chemical liquid

Electronic Catalog file list is applied to "CAD DATA 2006".

Model no.	DXF		MICRO CADAM
	Folder name	Filename	Filename (GROUP: CAD, USER: STDLIB)
● MAB1/MAG1: Page 778			
MAB1-M6	MA_	mab1_m6	CKD-MAB1-M6
MAG1-M6		mag1_m6	CKD-MAG1-M6
● MYB1/MYG1: Page 781			
MYB1	MY_	myb1	CKD-MYB1
MYG1		myg1	CKD-MYG1
● MYB2/MYG2: Page 784			
MYB2-6	MY_2	myb2_6	CKD-MYB2-6
MYG2-6		myg2_6	CKD-MYG2-6
● MYB3/MYG3: Page 787			
MYB3-6-AC	MY_	myb3_6_ac	CKD-MYB3-6-AC
MYB3-8-AC		myb3_8_ac	CKD-MYB3-8-AC
MYB3-10-AC		myb3_10_ac	CKD-MYB3-10-AC
MYB3-6-DC		myb3_6_dc	CKD-MYB3-6-DC
MYB3-8-DC		myb3_8_dc	CKD-MYB3-8-DC
MYB3-10-DC		myb3_10_dc	CKD-MYB3-10-DC
MYG3-6-AC		myg3_6_ac	CKD-MYG3-6-AC
MYG3-8-AC		myg3_8_ac	CKD-MYG3-8-AC
MYG3-10-AC		myg3_10_ac	CKD-MYG3-10-AC
MYG3-6-DC		myg3_6_dc	CKD-MYG3-6-DC
MYG3-8-DC		myg3_8_dc	CKD-MYG3-8-DC
MYG3-10-DC		myg3_10_dc	CKD-MYG3-10-DC
● MEB2/MEG2: Page 790			
MEB2-6	ME_2	meb2_6	CKD-MEB2-6
MEG2-6		meg2_6	CKD-MEG2-6
● Lever type HMTB1/HMTG1: Page 804			
HMTB1	HMTB	hmtb1	CKD-HMTB1
HMTG1	HMTG	hmtg1	CKD-HMTG1
● MJB3: Page 792			
MJB3-4TN	MJB3	mjb3_4tn	CKD-MJB3-4TN

High corrosion resistant

Model no.	DXF		MICRO CADAM
	Folder name	Filename	Filename (GROUP: CAD, USER: STDLIB)
● 2, 3 port valve UMB1/UMG1: Page 806			
UMB-T1	UMB_UMG	umb_t1	CKD-UMB-T1
UMG-T1		umg_t1	CKD-UMG-T1
● 2 port valve HB: Page 810			
HB11	HB	hb11	CKD-HB11
HB21		hb21	CKD-HB21
HB31-6(8)		hb31_6_8	CKD-HB31-6(8)
HB41-8-5		hb41_8_5	CKD-HB41-8-5
HB41-8(10)		hb41_8_10	CKD-HB41-8(10)

Pinch valve (page 812)

Model no.	DXF		MICRO CADAM
	Folder name	Filename	Filename (GROUP: CAD, USER: STDLIB)
HYN-2	HYN	hyn_2	CKD-HYN-2
HYN-3		hyn_3	CKD-HYN-3
HYN-5		hyn_5	CKD-HYN-5
HYN-8		hyn_8	CKD-HYN-8

HNB/G

USB/G

FAB/G

FGB/G

FVB

FWB/G

FHB

FLB

AB

AG

AP/
AD

APK/
ADK

For
dry air

Explosion
proof

HVB/
HVL

SAB/
SVB

NP/NAP/
NVP

CHB/G

MXB/G

Other G.P.
systems

PD/FAD/
PJ

CVE/
CVSE

CPE/
CPD

Medical
analysis

Custom
order

Medical analysis process components